

SIGMA[®]



ENGINEERED TO THE CODE OF PAD PRINTING

COLOR CHART



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OPAQUE COLORS



White EO MP-320



Black EO MP-310



Primrose Yellow EO MP-330
Pantone 108C



Rich Yellow EO MP-331
Pantone 130C



Orange EO MP-340
Pantone 151C



Fire Red EO MP-350
Pantone 2035C



Red EO MP-351
Pantone 485C



Reflex Blue EO MP-380
Pantone 288C

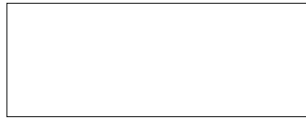


Blue EO MP-381
Pantone 2748C



Green EO MP-390
Pantone 348C

MIXING COLORS



Mixing White MP-M-20



Mixing Black MP-M-10



Mixing Yellow MP-M-31
Pantone 115C



Mixing Warm Yellow MP-M-30
Pantone 130C



Mixing Orange MP-M-40
Pantone 2028C



Mixing Pink MP-M-50
Pantone 227C



Mixing Red MP-M-51
Pantone 200C



Mixing Scarlet Red MP-M-52
Pantone 194C



Mixing Violet MP-M-70
Pantone Medium Purple C



Mixing Blue MP-M-80
Pantone 288C



Mixing Green MP-M-90
Pantone 335C



Color
Matching
System

Hardeners and thinners

HARDENER 2 - max 10%

In order to increase adhesion onto difficult substrates, that are hard to be printed such as PP, PE

HARDENER 5 - add 20%

For glass printing. Dry the ink at 150°C during 20 minutes.

HARDENER 8 - add 10%

For metal printing. Dry the ink at 140°C during 20 minutes.

HARDENER 9 - add 6%

For printing on glass, dishwasher-resistant printing. Dry the ink at 150°C during 20 minutes.

Thinner 10 - Standard thinner

Retarder 4 - Retarder

VX-GELRET - Gel retarder

Special products

Transparent base	MP-CLEAR
Silver	MP-301
Rich metallic gold	MP-305
Bright metallic gold	MP-306
Pale metallic gold	MP-307
Process cyan	MP-P CYAN
Process magenta	MP-P MAGENTA
Process yellow	MP-P YELLOW
Process black	MP-P BLACK